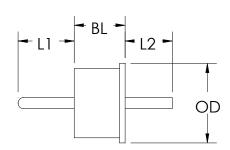
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HERMETIC FEEDTHRUS

39 Souhegan Street - P.O. Box 269, Wilton, New Hampshire 03086 TEL (603) 654-2002 FAX (603) 654-2533 email: sales@shp-seals.com - website: www.shp-seals.com

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ALUMINUM COMPATIBLE

Designed specifically for use in aluminum housings, our feedthrus will provide highly reliable hermetic sealing in cyclic military and processing temperature environments, when installed in accordance with recommended application data. Our feedthrus will also minimize assembly time and enhance solder joint quality. Max leak rate 1 X 10-8 cc/sec @ 1 atm (He).

	STANDARD SEALS (1) (7)								
PART NO.				OTHER DIMENSIONS				MATERIAL	
SERIES	L1 ⁽⁴⁾ ±.005	L2 ^{(4) (8)} ±.005	PLATING CODE (2) (3)	OD +.001 002	BL ±.002	PIN DIA. RF ±.0005 DC ±.0015	GH z	GLASS Corning or Equiv.	FERRULE & PIN
50 Ω (6) SHP8612 SHP9815 SHP98B12 SHP1115 SHP1218 SHP1520 SHP1536/20	xxxR xxxR xxxR xxxR xxxR xxxR 085C (9)	XXX XXX XXX XXX XXX XXX	01 01 01 01 01 01	.086 .098 .098 .110 .120 .158	.062 .062 .062 .060 .060	.012 .015 .012 .015 .018 .020 .036/.020	45 40 49 40 30 23 23	7070 7070 7070 7070 7070 7070 7052 7052	ASTM-F15
DC (5) SHP60xx SHP74Bxx SHP74Cxx SHP74Dxx SHP98Axx SHP13xx	XXX XXX XXX XXX XXX	XXX XXX XXX XXX XXX	01 02 02 02 02 02 02	.060 .074 .074 .074 .098 .138	.050 .073 .062 .040 .062 .110	.015, .018, .020, .021 .020, .025 .020, .025 .020, .025 .025, .030 .030, .040, .050	N/A	7052 9013 9013 9013 9013 9013	ASTM-F15 STEEL STEEL STEEL STEEL STEEL

Example Part No: SHP9815-075R-125-01

NOTES: (1) Seals of any desired geometry can be provided. Contact us for your special requirements.

(2) Standard plating for ASTM-F15 is 50 microinches minimum GOLD per MIL-G-45204, Type III, Grade A over 100-200 microinches NICKEL per MIL-C-26074. Plating thickness is measured on pin.

- (3) Standard plating for STEEL is 50 microinches minimum GOLD per MIL-G-45204, Type III, Grade A over 200-400 microinches NICKEL per MIL-C-26074. Plating thickness is measured on pin.
- (4) Standard pin termination is straight-cut (radius on L1 end on 50 Ω). Special pin terminations are also available (see page 3).
- (5) Insert desired pin diameter in thousandths, in series.
- (6) RF feedthrus are stocked with various standard L1 lead lengths for quicker delivery. Contact us for details.
- (7) See Bulletin 200 for solder preforms.
- (8) ±.003 on 50 Ω
- (9) ±.010

All dimensions are inches

SPECIAL HERMETIC PRODUCTS, INC.

Hi-Rel By Design

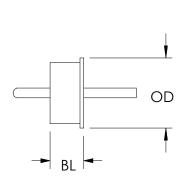
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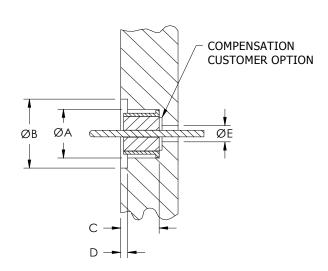
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HERMETIC FEEDTHRUS

APPLICATION DATA





FEEDTHI	RECEPTACLE CONFIGURATION							
			•				AIR	TFE
SERIES	OD	BL	Α	B ±.002	C ±.002	D ±.002	E (1) ±.001	
	+.001 /002	±.002	±.001					
SHP60	.060	.050	.063	.096	.055	.012	.050	
SHP74B	.074	.073	.077	.124	.078	.012	.062	
SHP74C	.074	.062	.077	.114	.067	.012	.062	
SHP74D	.074	.040	.077	.114	.045	.012	.062	
SHP8612	.086	.062	.089	.126	.067	.012	.028	.041
SHP9815	.098	.062	.101	.140	.067	.012	.035	.051
SHP98A	.098	.062	.101	.140	.067	.012	.075	
SHP98B12	.098	.062	.101	.140	.067	.012	.028	.041
SHP1115	.110	.060	.113	.150	.065	.012	.035	.051
SHP1218	.120	.060	.123	.160	.065	.012	.042	.061
SHP13	.138	.110	.141	.198	.115	.012	.093	
SHP13A*	.138	.110	.141	.181	.060	.035	.131	
SHP1520	.158	.060	.161	.200	.065	.012	.046	.067

NOTE: *For use with two preforms under limited diameter conditions. See Bulletin 200 for solder preforms. (1) Recommended for 50 Ω match on RF or optimum manufacturability on DC.

All dimensions are inches.

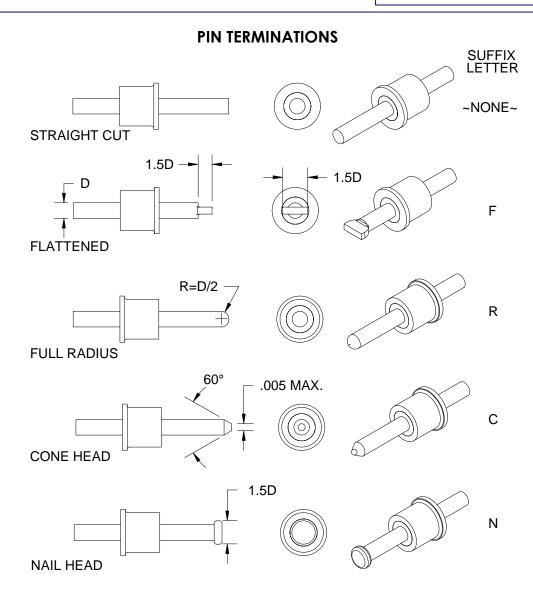
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HERMETIC FEEDTHRUS



Example Part No: SHP98A25-250N-200-02

NOTE: Insert suffix letter at end of appropriate lead length in part number.